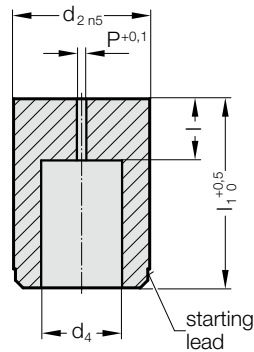


# MATRIX WITHOUT SHOULDER, BLANK, ISO 8977

2606.

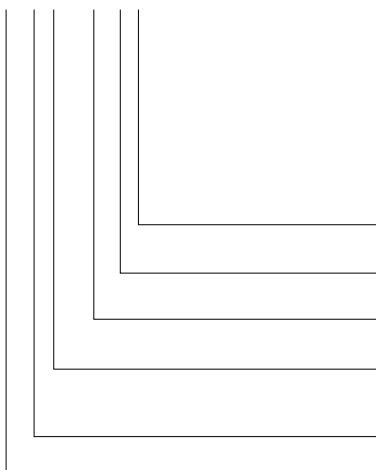


## 2606. Matrix without shoulder, blank, ISO 8977

| d <sub>2</sub> / Order No | d <sub>4</sub> | P   | I /<br>Order No | I <sub>1</sub> / (Order Code character) | 16<br>(B) | 20<br>(C) | 22<br>(D) | 25<br>(E) | 28<br>(F) | 30<br>(G) | 32<br>(H) | 35<br>(J) | 40<br>(K) |
|---------------------------|----------------|-----|-----------------|---|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| 5 / (1)                   | 2.8            | 0.8 | 2 (1)           |   | ●         | ●         | ●         | ●         | ●         | ●         | ●         | ●         | ●         |
| 6 / (2)                   | 3.5            | 1   | 3 (2)           |   | ●         | ●         | ●         | ●         | ●         | ●         | ●         | ●         | ●         |
| 8 / (3)                   | 4              | 1   | 4 (3)           |   | ●         | ●         | ●         | ●         | ●         | ●         | ●         | ●         | ●         |
| 10 / (4)                  | 5.8            | 1   | 4 (3) 8 (6)     |   | ●         | ●         | ●         | ●         | ●         | ●         | ●         | ●         | ●         |
| 13 / (5)                  | 8              | 1.2 | 5 (4) 8 (6)     |   |           | ●         | ●         | ●         | ●         | ●         | ●         | ●         | ●         |
| 16 / (6)                  | 9.5            | 1.2 | 5 (4) 8 (6)     |   |           | ●         | ●         | ●         | ●         | ●         | ●         | ●         | ●         |
| 20 / (7)                  | 12             | 1.5 | 8 (6) 12 (8)    |   |           | ●         | ●         | ●         | ●         | ●         | ●         | ●         | ●         |
| 22 / (8)                  | 15             | 1.5 | 8 (6) 12 (8)    |   |           | ●         | ●         | ●         | ●         | ●         | ●         | ●         | ●         |
| 25 / (9)                  | 17.3           | 1.5 | 8 (6) 12 (8)    |   |           | ●         | ●         | ●         | ●         | ●         | ●         | ●         | ●         |
| 32 / (10)                 | 20.7           | 1.5 | 8 (6) 12 (8)    |   |           | ●         | ●         | ●         | ●         | ●         | ●         | ●         | ●         |
| 38 / (11)                 | 27.7           | 1.5 | 8 (6) 12 (8)    |   |           |           |           | ●         | ●         | ●         | ●         | ●         | ●         |
| 40 / (12)                 | 27.7           | 1.5 | 8 (6) 12 (8)    |   |           |           |           | ●         | ●         | ●         | ●         | ●         | ●         |
| 50 / (14)                 | 37             | 1.5 | 8 (6) 12 (8)    |   |           |           |           | ●         | ●         | ●         | ●         | ●         | ●         |

### Ordering Code (example):

**2606.10F8**



**Shape cutting length: I**

12 mm

**Length: I<sub>1</sub>**

28 mm

**Diameter: d<sub>2</sub>**

32 mm

**Type:**

without shoulder

ISO 8977

**Execution:**

blank (pilot hole bore)

**Matrix**

**Order No**

= (8)

**Order Code character**

= (F)

**Order No**

= (10)

**Order No**

= (6)

**Order No**

= (0)

= 26

### Material:

HSS

Hardness 62 ± 2 HRC

### Execution:

Diameter d<sub>2</sub>, starting lead and face surfaces ground.

Diameter P is a bored pilot hole for wire EDM.  
Special dimensions on request.